



Front Tube bumper  
84-95 Cherokee XJ - MJ  
P/N: 11560.80

**NOTE:** To obtain the correct installation, we recommend that you follow these instructions carefully. Please take care when installing this product to protect the finish and your investment. The help of a second person is recommended.



Parts List: (1) Front Tube Bumper  
( You Will Be Reusing OE)  
(Original Mounting Hardware)

**Installation Instructions:**

**(Step 1)**

Remove the front bumper. Front bumper is held in place by two side brackets and (6) 15mm bolts located on each side of the sub-frame. **(DO NOT DISCARD 15mm BOLTS THEY ARE TO BE REUSED).**



Disconnect the vapor bottle on the passenger side and allow to hang to the side for now.





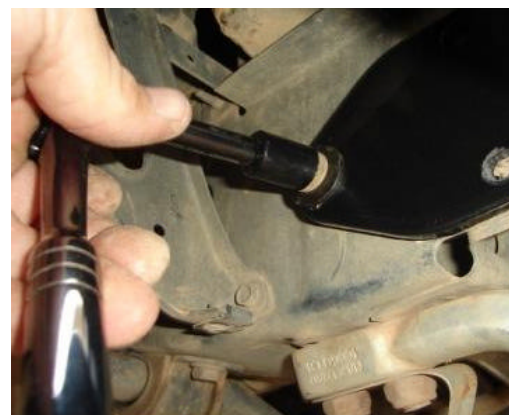
**(Step 2)**

With the bumper removed disconnect any lights and or wiring that might be attached to the original bumper.



**(Step 3)**

With the original bumper removed make sure that the two front c-nut clips are in place on both sides of the sub-frame. With the help of another person install the new tube bumper into place. Some force may be needed to fit bumper snug to the vehicles sub-frame assemble. With the help of a scribe or Phillips head screw driver align the mounting holes in the bumper brackets with the sub-frame mounting points.



**(step 4)**

Reinstall original 15mm bolts and torque to 45ft-lbs. Making sure the bumper is aligned correctly as the bolts are tighten.





**(Step 5)**

Remount the air tank to inner support bracket as shown. To support the left side it might help to wedge the tank above the passenger side horn.



**(Step 6)**

Remove any extra rubber mud guard material with the use of a box knife.





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