

INSTALLATION INSTRUCTION
4" BULL BAR PRAT# 81501.51
FORD F150 04-07

NOTICE:

- λ The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.
- λ Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- λ Please periodically check and retighten all the hardware and clean the investment for a refresh look.

PART LIST:

No.	Name	Qty	Remarks	No.	Name	Qty	Remarks
①	Bull Bar	1		⑥	Hex bolt	4	M10×30
②	Hex bolt	4	M12×40	⑦	Flat washer	8	10mm
③	Flat washer	4	12mm	⑧	spring washer	4	10mm
④	spring washer	4	12mm	⑨	Hex nut	4	M10
⑤	Hex nut	4	M12	⑩	Mounting bracket	2	

ASSEMBLY PROCEDURE:

VEHICLES WITH TOW HOOKS:

Step 1.Remove tow hooks by removing front and rear bolts. NOTE: Tow hooks will not be reinstalled. Make sure bolt plate in frame stays aligned with holes.

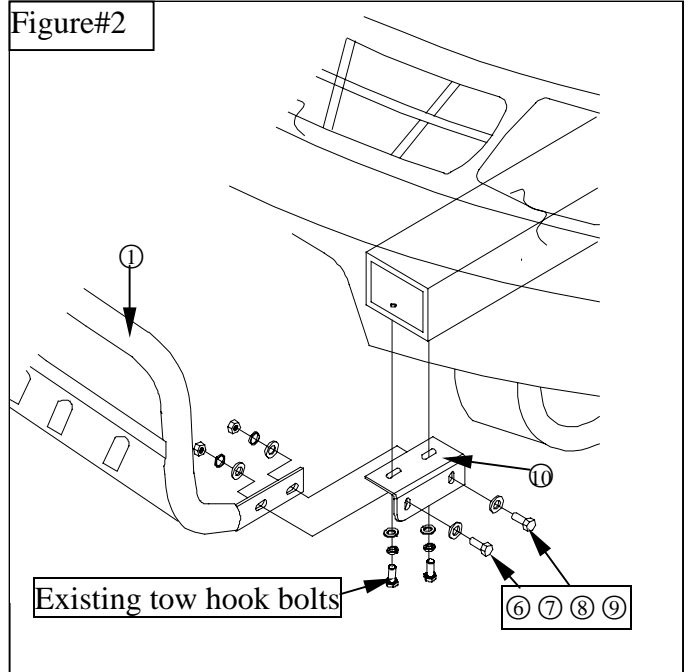
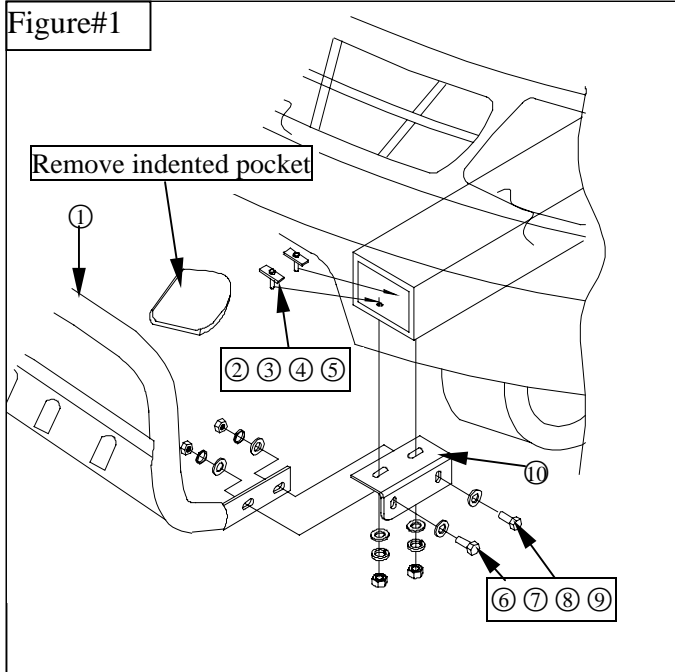
Step 2.Position bottom bracket up to bottom of frame and replace tow hook bolts. See figure 2. Go to step 4.

VEHICLES WITHOUT TOW HOOKS:

STEP 3.Insert two bolt plates through the end of the frame and into bottom frame holes. NOTE: It may be necessary to remove the lower plastic portion of the bumper to gain access to ends of the frame rails. The inented pockets in the lower bumper will need to be cut to allow bottom brackets to pass through. See figure 1.

Step 4.Attach bull bar to mounting brackets using 10 fasteners. level and adjust bull bar as desired. Torque tow hook bolts to 75 ft.lbs;12 fasteners to 65 ft.lbs;10mm fasteners to 35 ft. lbs. and 10 fasteners to 30 ft. lbs.

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NOTE: Check all the parts are properly installed, and then you can enjoy the investment.