

INSTALLATION INSTRUCTIONS
SIDE BAR PART#81593.07/81590.07
88-98 Chevy/GMC C/K Pickup Extended Cab All

Step One: Locate hardware kit. Check contents with the hardware listed below.

QTY	DESCRIPTION
-----	-------------

2	Front Mounting Bracket-small
2	Rear Mounting Bracket-large
2	Support Bracket
4	12mm x 50mm Hex Bolt-zinc plated
8	12mm Lock washer-zinc plated
8	12mm Flat washer-zinc plated
2	10mm Hex Nut-zinc plated
4	10mm Flat washer-zinc plated
2	10mm Lock washer-zinc plated
2	10mm x 30mm Hex Bolt-zinc plated
4	12mm x 110mm Hex Bolts-zinc plated
4	3" Plastic Rings

Step Two: Remove the four body mount bolts.

Step Three: Attach the front and rear mounting brackets to the body mounts with the 12mm bolts, 12mm flat washers, and 12mm lock washers as shown in the drawing and hand tighten.

Step Four: Place the side bars into position. (NOTE: To determine which side bar is the left or right, check the number on the welded insert at the end of the tube.)

Step Five: Attach the side bars to the mounting brackets with the 12mm hardware and 3" plastic rings provided.

Step Six: Remove the 12mm x 50mm bolts holding the end of the side bar to the rear mounting bracket. Put the short end of the support bracket up to the backside of the rear mounting bracket and attach it with the 12mm hardware previously removed.. Orient the bracket so that the long end touches the bottom of the frame. Using the hole in the long end of the bracket as a guide, drill a 7/16" hole in the bottom of the frame and attach it with the 10mm hardware provided.

Step Seven: After checking to make sure the side bars are level and square with the side of the vehicle completely tighten all hardware.

Step Eight: Periodically check and retighten the hardware as necessary.

Cleaning Instructions

Dual-Stage Hi-gloss Gloss Black Powder Coat. Mild soap, window or glass cleaner may be used. Do not use any type of polish or wax that contains abrasives that could damage the finish.

Stainless Steel finish: Mild soap, window or glass cleaner may be used. Aluminum polish may be used to polish small scratches and scuffs on the finish.

