

## **Installation Instructions**

### **Bull Bar P/N:82501.15/82001.15**

05-07 FORD SUPERDUTY PICK UP

05-07 FORD EXCURSION

<u>QTY.</u>	<u>ITEM</u>	<u>CONTENT</u>
1	1	BULL BAR
2	2	BRACKETS-PASSENGER & DRIVER SIDE
4	3	RUBBER BUMPER
4	4	3/8" -16 X 1.25" HEX HEAD BOLT
4	5	3/8" FLAT WASHER
4	6	3/8" LOCK WASHERS
4	7	3/8-16 HEX NUT

**STEP 1** REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

**STEP 2** IT MAY BE NECESSARY TO REMOVE/RELOCATE FRONT LICENSE PLATE AND LICENSE PLATE BRACKET. IT IS NOT REQUIRED, BUT SRONGLY RECOMMENDED.

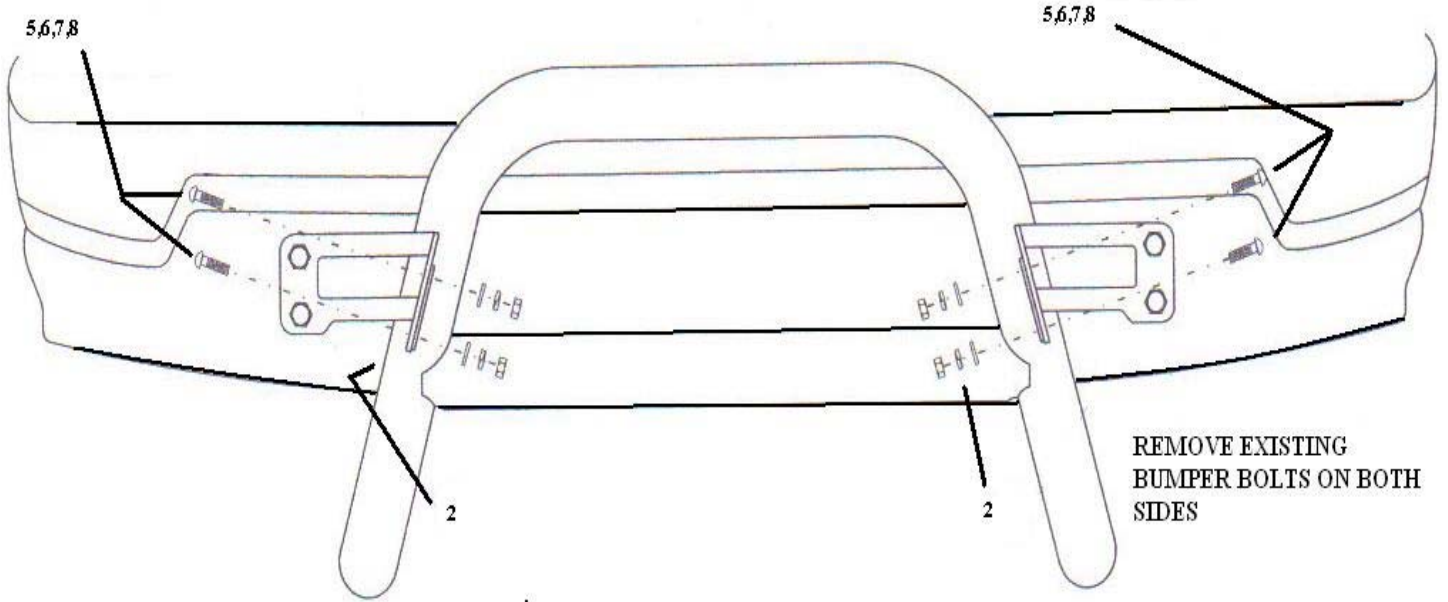
**STEP 3** DETERMINE PASSENGER AND DRIVER BRACKETS. SEE FIGURE 2.

**STEP 4** LOCATE AND REMOVE FRONT BUMPER BOLTS THAT SUPPORT THE BUMPER TO VEHICLE. NOTE: IT MAY BE NECESSARY TO HOLD THE FACTORY NUTE PLATE FROM THE REAR OF THE BUMPER TO KEEP IT IN PLACE. ATTACH BRACKETS TO BUMPER AND REINSTALL BOLTS. LEAVE LOOSE.

**STEP 5** ATTACH BULL BAR TO BRACKETS USING 3/8" FASTENERS AS SHOWN. LEAVE LOOSE. SEE FIGURE 2.

**STEP 6** LEVEL AND ADJUST BULL BAR AS DESIRED. TORQUE 12MM BUMPER BOLTS TO 60 FT. LBS. AND 3/8" FASTENERS TO 30 FT.LBS.

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REMOVE EXISTING  
BUMPER BOLTS ON BOTH  
SIDES